

# V2 UNIVERSAL DRILL JIG 4/23

The V2 Universal Drill Jig can be used to mount Salomon, NNN or Turnamic bindings on any ski, roller ski or snow ski that is less than 49mm wide. Since composite shafts vary in width more than aluminum you can always be sure that the binding is centered when using the V2 Universal Drill Jig.

For bindings with 3-point top holes:

- 1- Place a piece of painter's masking tape on the ski where the binding is to be mounted (see instructions for individual ski type for binding location). Draw a line perpendicular to the length of the shaft where the front screw should be located.
- 2- Measure the width of the ski with a vernier as shown in Figure 2 and divide by 2 to obtain the center. (If you don't have a vernier you can use a ruler, but it is less accurate.)
- 3- Put a center mark on the tape, at both ends, as shown in Figure 3 and draw a line connecting the marks as shown in Figure 4.
- 4- Place the Drill Jig over the ski, with the center of the front drill bushing located on the perpendicular line. Using the yellow thumb screws, adjust the Drill Jig until the 2 notches at both ends of the drill jig are lined up with the center line as shown in Figure 5. Tighten the two smaller thumb screws so the Jig is firmly located.
- 5- Using a 5/32" (4mm) drill bit, drill the holes in the ski.

**CAUTION! Put a stop on the drill bit so the hole in the ski is no deeper than 15mm (9/16")**



V2 JENEX INC.  
172 South Street Milford, NH 03055  
603-672-2600

[www.jenex.com](http://www.jenex.com)

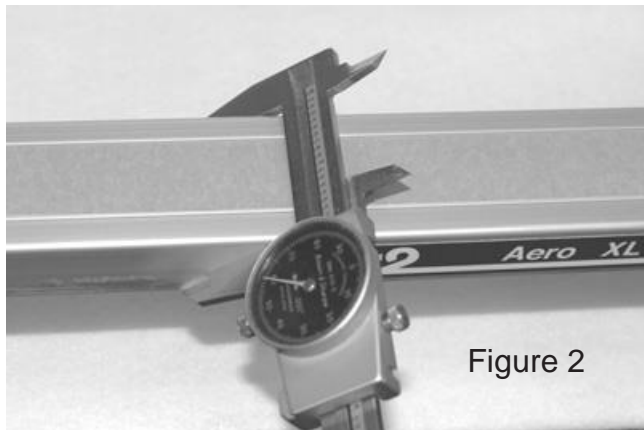


Figure 2

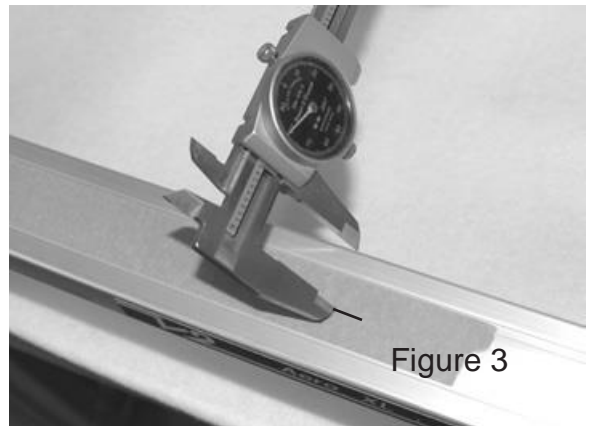


Figure 3

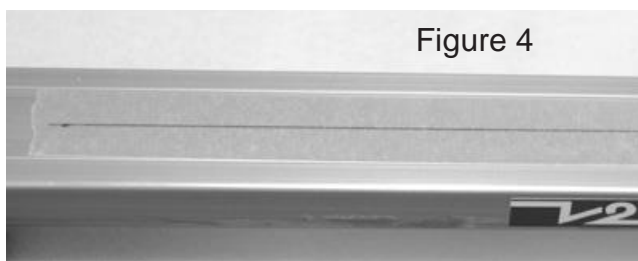


Figure 4

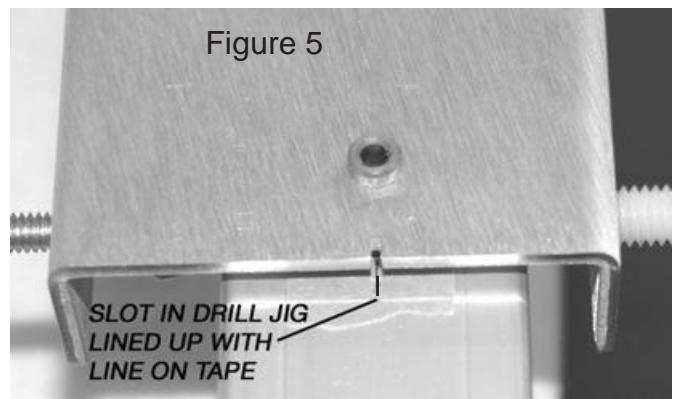


Figure 5